

Thursday, 22/05/2008 1:43:42 PM

Julie Lecocq

## **Process Sheet**

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number**  : 39424

: 12128

P.O. Number

: 22/05/2008

This Issue Prsht Rev.

: NC

: // : 37627 Type

S.O. No. :

: LARGE FAB ASSY

**Part Number Drawing Number** 

**Due Date** 

**Drawing Name** 

: D412729011 : DSK 092 REV B

: GHW ASSEMBLY

**Project Number** 

: N/A

: A

**Drawing Revision** 

Material

: 15/06/2008

Qty:

1 Um:

Each

Written By

First Issue

Previous Run

**Checked & Approved By** 

Comment

: Est Rev:A 05.01.12 New Issue KJ/JLM

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-729-011 CHG003



JUD

2.0

3.0

39424A

GHW MEDIUM BELL



D412-729-041 B

Comment: Sub-Component GHW MEDIUM BELL

PACKAGING 1

PACKAGING RESOURCE #1





Pick Packing Kit

QC4

Comment: PACKAGING RESOURCE #1

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS



PACKAGING '

PACKAGING RESOURCE #1



5.0

4.0





Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-729-011

Location:

PPP Rev:

<b>Dart Aerospac</b>	e l	Ltd
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W/O:		WORK ORDER CHA	WORK ORDER CHANGES							
DATE	STEP	STEP PROCEDURE CHANGE By				Approval Chief Eng / Prod Mgr	Approval QC Inspector			
<b>₹</b>										

Part No:	PAR #:	Fault Category:	NCR: Yes	lo DQA:	Date:
			QA: N/	C Closed:	Date:

NCR:			WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC	Corrective Action Section B			Verification					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
						:					
							:				

NOTE: Date & initial all entries

Date: User: Thursday, 22/05/2008 1:43:42 PM

Julie Lecocq

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW ASSEMBLY

Job Number: 39424

Part Number: D412729011

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

FINAL INSPECTION/W/O RELEASE



08/07/02/

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 280701

## **Dart Aerospace Ltd**

<b>i</b>	WORKSONDER	WORK ORDER CHANGES						
STEP	PROCEDURE CHANGE	Ву	By Date		Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		:						
		'						
	STEP	STEP PROCEDURE CHANGE	STEP PROCEDURE CHANGE By	STEP PROCEDURE CHANGE By Date	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE  By Date Qty Chief Eng / Prod Mgr		

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C	Closed:	Date:

		WORK ORDI	ER NON-CONFORMAN	CE (NCR)			
	Description of NC	Corrective Action Section B			Verification		
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
						:	
				1			
							ب
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Corrective Action Section B Section A Initial Action Description	STEP Description of NC Corrective Action Section B  Initial Action Description Sign &	STEP Section A Initial Action Description Sign & Section C	STEP Description of NC Corrective Action Section B Verification Approval Section A Chief Eng

NOTE: Date & initial all entries



•	1			
DESIG	**	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECK		APPROVED	DRAWING NO.	REV. B
		1810	DSK 092 <sub>SH</sub>	EET 1 OF 1
DATE			TITLE	SCALE
	05.	02.18	HYD. GROUND HANDLING	1:5
Α	04.12.06		NEW ISSUE	
В	05.02.18		REDESIGN TO FIT NEW WHEEL ASS'Y	

**D3330-17 HANDLE** 

D2728-7

LABEL (1)

SOCKET (1)

HEX BOLT 1/4"-20 x 1" LONG

HEX BOLT 1/4"-20 x 1" LONG (1) FLAT WASHER 1/4" TYPE B WIDE (1)

D3330-9 TOP
PLATE (1)

D3330-5 FRONT PANEL (1)
D3330-7 BACK PANEL (1)

(NOT SHOWN, SIMILAR TO D3330-5)

D3330-15 HANDLE (1)-

D3309-3 LABEL (2 PLACES)

D3333-3 SLIDING PLATE (2 PLACES)

> D3330-11 LONG PIN BRACKET (1)

> > D B

9

9

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0

0

3

D3335-3 LONG SPRING (1) – (NOT SHOWN) D3332-041 LONG PIN ASS'Y (1) –

D3233-1 INSIDE WASHER (2 PLACES)

D3233-3 OUTSIDE WASHER (2 PLACES)

SLOTTED NUT 1"-14 UNF AND ROUND COTTER-PIN 1/8" x 2" LONG (2 PLACES)

D3334-1 WHEEL SHAFT (2 PLACES)

D3333-5 RAIL (4 PLACES)

HEX. BOLT 3/8"-24 UNF x 1.25" LONG REG. SPRING LOCK WASHER 3/8"-(8 PLACES)

HEX. BOLT 5/16"-18 UNC x 1.50" LONG FLAT WASHER TYPE B NARROW 5/16" STD. HEX. NYLON LOCK NUT 5/16"-18 UNC (16 PLACES)

> GREASE FITTING 1/8" P.T.F. SAE SPEC. EXTRA SHORT (4 PLACES)

D3330-3 BOTTOM— PANEL (1) D3330-1 LEFT— PANEL (1) D3330-2 RIGHT— PANEL (1) D3330-13

SHORT PIN

BRACKET (1)

/ D3332-043 SHORT PIN (1)

D3309-1

LABEL (1)

D3331-041

HEX. SOCKET CAP SCREW

1/4"-20 x 0.75",

AN960JD416 FLAT WASHER

(2 PLACES)

(2 PLACES)

D3233-041 WHEEL ASS'Y

D3336-1 JACK (1)

D3333-1 BASE PLATE (1)

D3330-19 HANDLE RIM (1)

0

g

HANDLE ASS'Y (1)

D3335-1 SHORT SHOP COPY
SPRING (1)
RETURN TO
(NOT SHOWN) ENGINEERING

MS21042L5 NUT UNCONTROLLED COPY (2 PLACES) SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NOTE:

1) APPLY RUST INHIBITOR ON ALL PARTS AND AREAS NOT PROTECTED BY PAINT OR GREASE. RUST INHIBITOR POSSIBLE SUPPLIER: ACKLANDS-GRANGER INC., P/N LPSC30316.

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